



ROK BLOCK® and ROK BLOCK XL® Installation Instructions

Use **ROK BLOCK XL** for Chevy Silverado, GMC Sierra, Nissan Frontier, Ford Ranger 2019 and newer and all pickups outside the U.S. market.
EXCLUDED PICKUPS (2): Honda Ridgeline with Dual Action Tailgate and RAM with Multifunction Tailgate

To view pictures of ROK BLOCK installed on various pickups, go to ROKBLOCK.com

If installing a Tailgate Seal with Taper Seal® on the sidewalls, install before **ROK BLOCK®** seal.

Important: *Extreme temperatures will result in poor adhesive performance. Apply **ROK BLOCK** only if the air and surface temperature is between 55° - 104°F (13° - 40°C). Avoid touching adhesive after removing liner.*

Needed for installation: • Soap and Water Solution • Dry Towel • Scissors • Straight Blade • Marking Tape • Hammer
• Temperature between 55° - 104°F (13° - 40°C)

1. Clean application area thoroughly and rinse thoroughly with soap and water. Wipe with a clean dry towel. Use enclosed alcohol pads to further clean the adhesive application areas. Let dry.
2. Unroll seal and align the middle of seal to the middle of tailgate gap (FIG 1 and 1A). Flush seal to one of the sidewalls. The excess seal will be to one side. For drop in bed liners position seal underneath liner.

NOTE: For pickups with a “contoured truck bed floor” that extends to the tailgate gap (FIG 2), such as Canyon, Colorado, Sierra and Silverado skip to **Contoured Truck Bed Floor Instructions** (see flip side).

3. Keep seal flat and mark with tape the edge of seal that will be adhered to truck bed floor (FIG 3). Do the same along the edge of seal that will be adhered to tailgate (NOT PICTURED).
4. Place aside entire seal. Use enclosed adhesion promoter and apply a thin layer, approximately 3/4” (1.9cm) wide, to the surface area on the bed floor and the tailgate that the adhesive will be adhering to. Let dry for approximately 2 minutes and apply seal within the next 45 minutes.
5. Lay seal over application area. Roll up seal towards one sidewall. Remove both adhesive liners in 1 - 2ft (30 - 60cm) sections. Hold roll of seal up, off the surface with one hand and flush one end of seal to one sidewall. Slowly unroll seal with one hand and adhere firmly with other hand while following marked tape lines and conforming to all contours. Stop approximately 4” (10cm) from sidewall and leave approximately 4” (10cm) of both adhesive liners intact as you near the sidewall. This will make it easier to determine the location of trimming line. **Do not attempt to reposition seal once adhesive has contacted the surface.**
6. To determine the trimming line press seal into corner and find the corner edge. Apply removable tape to the top of seal along the corner edge (FIG 4). Lift and cut with scissors along tape line (FIG 5). Remove remaining adhesive liners and firmly adhere.
7. After adhering **apply very firm pressure** along adhesive lines using a roller, hand or the head of a hammer.

SKIP TO FINAL STEP.

ROK BLOCK® and ROK BLOCK XL® installation instructions continued

Contoured Truck Bed Floor Instructions:

- A. Mark with tape along the edge of seal that will be adhered to truck bed floor (FIG 3). Place aside entire seal.
- B. Use enclosed adhesion promoter and apply a thin layer, approximately 3/4" (1.6cm) wide, to the surface area on the bed floor that adhesive will be adhering to. Let dry for approximately 2 minutes and apply seal within 45 minutes.
- C. Lay seal over application area and mark the approximate center point of seal to the center point of truck bed floor. There will be an equal length of excess seal at each side of bed floor.
1. Starting from either the left or right side, roll up one half of seal.
 2. Starting from the center cut adhesive liner, with a blade, to expose adhesive for bed floor side only.
 3. Hold roll of seal up, off the surface with one hand and peel back 1ft (30cm) of adhesive liner with other hand.
- D. Proceeding either left or right from center, firmly adhere to bed floor in 1-2" (3-5cm) sections, following the marked tape line and conforming to all contours. Stop approximately 4" (10cm) from sidewall and leave approximately 4" (10cm) of adhesive liner intact as you near the sidewall. This will make it easier to determine the location of trimming line. **Do not attempt to reposition seal once adhesive has contacted the surface.**
- NOTE:** For truck bed floors that curve upwards near the sidewalls (FIG 6 and 6A), seal will end approximately 2" (5cm) from the sidewalls, allowing seal to fold when closing tailgate.
- E. Repeat steps C1, C2, C3 and step D for other side of bed floor.
- F. To determine the trimming line press seal into corner and find the corner edge. Apply removable tape to the top of seal along the corner edge (FIG4). Lift and cut with scissors along tape line (FIG 5). Remove remaining 4" (10cm) of adhesive liner and firmly adhere. Repeat for other side.
- G. After adhering **apply very firm pressure** along adhesive line using a roller, hand or the head of a hammer.
- H. Lay seal flat. Mark with tape the edge of seal that will be adhered to the tailgate (NOT PICTURED).
- I. Fold seal in half towards the bed floor. Use enclosed adhesion promoter and apply a thin layer, approximately 3/4" (1.9cm) wide, to the surface area on the tailgate that adhesive will be adhered to. Let dry for approximately 2 minutes and apply seal within 45 minutes.
- J. Starting from the center cut adhesive liner with a blade and peel back 1ft (30cm) either to the left or right. Fold back seal towards tailgate. Adhere firmly from the center to one sidewall, in 1-2" (3-5cm) sections, following the marked tape line and conforming to all contours. **Do not attempt to reposition seal once adhesive has contacted the surface.** Repeat for the other side of tailgate.
- NOTE:** There will be a slight ripple in the center of seal; **this will not affect performance.**
- K. After adhering **apply very firm pressure** along adhesive line, using a roller, hand or the head of a hammer.

FINAL STEP: Use scissors to trim off excess seal from one side or **both sides if adhered to a contoured truck bed floor.**

- Leave tailgate open for 30 minutes if one side or both sides are attached to a painted surface.
- If applied to a surface other than paint like plastic or a spray on bed liner, then leave tailgate open for 24 hours.
- If the air temperature will fall below 50°F (10°C) within the next 24 hours, then leave tailgate open for 24 hours.
- When closing tailgate, the flex-fold middle can fold up or down.



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